



TECNOCOAT H-2049 EL - ELONGABLE POLYUREA MEMBRANE FOR WATERPROOFING AND COATING

Two- component, hot-spray polyurea membrane for waterproofing, protection and sealing. It is made up of two highly reactive liquid components, isocyanates and resins, mixed together using our specific spray equipment TC2049 or similar, to form a solid pure and aromatic pure polyurea membrane, completely adhered to the substrate, without joints or overlaps, elongable, watertight and waterproof, **especially in elements with structural movements.**



USES

For application in the following situations:

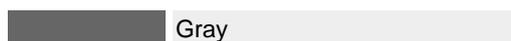
- Metal roofs (zinc, copper...)
- Construction element on civil works (bridges, beams, concrete decks, retaining walls, and foundations ...)
- ROOFING: Sloped/flat walkable roofs, IRMA, balconies, and overhangs
- Retaining walls and foundations, concrete decks
- Vehicle and boat coatings (bed liners)
- Furniture and thematizations
- Asbestos roofs rehabilitation (use with TECNOFOAM)
- As a protection for an SPF (spray polyurethane foam TECNOFOAM)

NOTE: call our technical department about the application to other substrates or scopes of use

Minimum thickness	1,5 mm.
Tack-free time	±15 secs
Tensile strength	> 20 MPa
Elongation at break	>450%
Hardness Shore A/D	>85 / >55
Application method	Spray equipment



COLORS



GENERAL SPECIFICATIONS

- Two-component, 100% solids content, aromatic polyurea that once applied, forms a stretchable, continuous, seamless, waterproofing, and solid membrane that offers a certified waterproofing, watertight behavior. on elements with structural movements such as metal roofs (galvanized steel, zinc, copper, pre-lacquered plate...)
- It is also possible to apply it on flat or inclined walkable roofs, pedestrians, concrete slabs, foundation walls.
- The application and training are done by our spray equipment TC2049 (spray-equipment.tecnopolgroup.com) or similar
- Thanks to its versatility and its tack-free time of approx. 15 seconds, allows the adherence to any surface, making it the ideal product for application on uneven surfaces and in areas of any shape, whether curved or squared.
- Due to its resistance, it can be walked on and it will accept a rough finish to make it non-slip. (using Silica Sand or Tecnoelastic range aggregates)
- A ceramic floor can be placed on top. In this case, we recommend applying a thin coat of Primer PU-1000 or Primer PU-1050, consumption of around 50 to 60 g/sqm, and spreading Silica Sand on top, consumption of around 700-1000 g/sqm, to improve mechanical anchorage.
- Joints and any type of union are saved since the finish is uniform and in one piece, providing a surface with optimal maintenance and cleaning.
- His properties allow it to adhere to any surface such as concrete, ceramic tiles, metals, spray polyurethane foam (Tecnofoam), plywood(OSB), asphalt/bituminous sheets.
- In any case or material, the surface must be consistent, firm, clean, and dry when the products are applied. Recommended applying directly on the concrete deck.
- Free from harmful VOC compounds, therefore, it does not hurt the ozone layer (VOC's zero). It's 100% recyclable by mechanical means friendly to the environment; no gas collection for recycling and/or destruction is required; it doesn't emit substance to the environment once installed..
- It should be applied in dry conditions avoiding the presence of humidity or coming from the surface to be coated or the substrate, whether at the time of application or subsequently (pressure from phreatic water level). In the event there is humidity in the substrate at the time of application.
- It is an aromatic membrane and, even though it is stable against solar radiation it requires solar radiation protection (UV rays) to do not lose its physical and mechanical properties. Therefore, this system needs a protective polyurethane colored aliphatic resin, Tecnotop 2C, for use in the absence of other physical protection elements. You can apply Tecnotop S-3000, Tecnotop 2CP or Tecnotop 1C also.

PACKAGING

Metal drums of 225 kg each component (B side: resins and A side: isocyanates).

SHELF LIFE

12 months at temperatures between 5°C to 35°C, provided it is stored in a dry place, keep away from direct sunlight, extreme heat, cold, or moisture. Once the tin has been opened, the product must be used. Once opening drum, B side must be agitated mechanically before inserting the transfer pumps and use.

APPLICATION METHOD

The following factors prior to application should be checked:

- Previous preparations of the substrate through physical processes (substrate preparation (sanding, polishing, shot blasting, or milling) for laitance and relieve agents as well as for the opening of the surface pore, achieving a suitable anchorage profile. (CSP 3 -4-5, according to the ICRI)
- Existing holes or areas with a lack of material must be repaired using some or our epoxy resins: Primer EP-1020/Primer EP-1010



- Joint fillings with Mastic PU
- In existing dilatations joints: remove old material, clean, and fill with Mastic PU. Use also Tecnoband 100 to cover, if necessary.
- Joint filling for installation, work and consolidation of surfaces.
- General cleaning of the substrate, removing existing dust, dirt, grease or efflorescence. The substrates must be resistant and cohesive.

Concrete substrate

- Concrete should be completely cured (concrete curing takes 28 days) or, in any case, the maximum level of humidity allowed for the substrate should be verified, depending on the primer used.
- Concrete must have a surface with a correct planimetry, high surface resistance, eliminating laitance or release agents, without excessive irregularities. Therefore, the previous action of sanding, polishing, milling or shot-blasting will be assessed by the applicator to achieve a preparation of the support according to ICRI Guide 03732, CSP values 3 to 5.
- Cracks and damaged areas must be repaired using epoxy mortar Primer EP-1020/Primer EP-1010.
- Mastic PU must be used on fissures or small cracks on the surface.
- In joints (width < 15 mm): remove old material, clean and fill with Mastic PU.
- In joints (width >15 mm): remove old material, clean and fill with Mastic PU. Complement with a Tecnoband 100 band on the upper part.
- In structural/expansion joints: remove old material, clean and fill with Mastic PU. Complement with specific elastic bands and Tecnoband 100
- Clean up well and eliminate all contaminants from the elements, such as dust or chippings, using dry methods preferably.
- Primer application using our Primer PU-1050/Primer PUC-1050, total yield of 250 g/sqm (applied in several thin coats) or Primer WET depending on the existing moisture in the substrate and with a total yield of 450 g/sqm
- Apply/spray the membrane evenly and in several layers until the dry film thickness required by the project is achieved.
- Application of the aliphatic polyurethane resin for protection against UV rays Tecnotop 2C/2CP/1C

Metal substrate:

- Metal surfaces should be prepared using sand-blasting, in order to improve the surface's mechanical fixation properties. (in situations as metal tanks or similar, must achieve an SP10 according to SSPC norms/NACE 2/2nd quality according to UK norm/DS 2.5 french norm/SA 2 1/5 Sweden norm)
- Check the seals and overlaps and where necessary seal with MASTIC PU mastic or TECNOBAND 100 in combination.
- For rapid and efficient cleaning of the surface using a ketone-based solvent.
- Primer application using Primer EP-1040, total yield 100-150 g/sqm, or Primer EPw-1070, total yield 150-200 g/sqm
- Apply/spray the membrane evenly and in several layers until the dry film thickness required by the project is achieved.
- Application of the aliphatic polyurethane resin for protection against UV rays Tecnotop 2C/2CP/1C

Ceramic tiles substrate

- Ceramic surfaces should not have empty joints or loose elements or parts. These should be filled with Mastic PU mastic or mortar, according to their size.
- Existing joints or seals: remove the old material, clean up and fill with Mastic PU and reinforced using Tecnomesh 100
- Sanding with specific equipment. Thereby, to remove moss or solids particles bonded to the support, and opening the pore.
- Clean up, using a vacuum method.
- Primer application using Primer EP-1040, total yield 100-150 g/sqm, or Primer EPw-1070, total yield 150-200



g/sqm

- Apply/spray the membrane evenly and in several layers until the dry film thickness required by the project is achieved.
- Application of the aliphatic polyurethane resin for protection against UV rays Tecnotop 2C/2CP/1C.

NOTE: For other types of supports, weather conditions or the substrate to be applied, consult our technical department.

REPAIR AND OVERLAPS PROCESSES

REPAIR

In cases where the membrane repair by accidental causes, or assembly procedures not covered installations, shall be as follows:

- Cut, removal of the affected area and/or damaged surface
- Sanding this area extending about 20~30 cm. around the perimeter, for overlapping security
- Cleaning (vacuuming) of waste generated (powder, dust...); if it's possible don't use water, and if used, support humidity value; ketones applicability based solvents for reducing this type of surface cleaning
- Apply a thin layer (100-150 g/sqm) of polyurethane resin Primer PU-1050/Primer EPw-1070.
- Light spread Silica Sand over the wet primer applied before
- Wait for the total drying
- Apply/spray the membrane evenly and in several layers until the dry film thickness required by the project is achieved.
- Application of the aliphatic polyurethane resin for protection against UV rays Tecnotop 2C/2CP/1C

OVERLAPS

In cases has been exceeded recoat time (24~48 hours), so the waiting time between jobs is prolonged, proceed as follows:

- Sanding strip longitudinal overlap of about 20~30 cm. wide
- Cleaning (vacuuming) of waste generated (powder, dust...)or existing dust; if it's possible, do not use water, and if it's used, check the support humidity value; ketones applicability based solvents for conducting this type of surface cleaning
- Apply a thin layer (100-150 g/sqm) of polyurethane resin Primer PU-1050/Primer EPw-1070.
- Light spread Silica Sand over the wet primer applied before
- Wait for the total drying
- Apply/spray the membrane evenly and in several layers until the dry film thickness required by the project is achieved.
- Application of the aliphatic polyurethane resin for protection against UV rays Tecnotop 2C/2CP/1C

APPLICATION REQUIREMENTS (SPRAY EQUIPMENT)

For the formation, it is necessary to mix the two initial liquid components, isocyanates and resin by our spray equipment TC2049 (spray-equipment.tecnopolgroup.com) or similar (proper maintenance and cleaning it is recommended). The general parameters for this material will be the following:

- Isocyanate heater temperature: 70-75 °C (158°F to 167°F)
- Resin heater temperature: 70-75°C (158°F to 167°F)
- Hose temperature: ±70°C (158°F)
- Working pressure: 2.500 - 3.000 psi (170 to 205 bar)
- Recommended mixing chamber: GU-07008-1/GU-07008-2

These temperatures and pressure parameters must be valued, ratified or slightly varied by the applicator, depending on the conditions of each climatic zone, weather situation or according to the specifications of the projection equipment. It is the responsibility of the owner / applicator of the equipment to keep it in perfect condition in order to maintain the correct



mixing ratio of the two components that Tecnopool delivers separately, by periodically updating its maintenance controls. During the execution of the application, it may be necessary to correct these parameters according to changing external conditions, as well as to verify the correct operation of the machine (pressure and temperature).

HEALTH AND SAFETY

These safety recommendations for handling, are necessary for the implementation process as well as in the pre and post, on exposure to the loading machinery.

- Respiratory Protection: When handling or spraying use an air-purifying respirator.
- Skin protection: Use rubber gloves, remove immediately after contamination. Wear clean body-covering. Wash thoroughly with soap and water after work and before eating, drinking, or smoking.
- Eye / Face: Wear safety goggles to prevent splashing and exposure to particles in the air.
- Waste: Waste generation should be avoided or minimized.
- Incinerate under controlled conditions in accordance with local laws and national regulations.
- Re-occupancy of the work site without respiratory equipment is minimum 24 hours providing the correct ventilation for the area sprayed.
- Contractors and applicators must comply with all applicable and appropriate guidelines for storage and safety guidelines.

Anyway, consult the material and safety data sheet of the products of the system.

COMPLEMENTARY PRODUCTS

The following products can be applied as complements to their use. In this way, its physical-mechanical characteristics are protected and improved depending on its exposure, desired finish, or type of substrate:

- PRIMER EP-1010: epoxy resin with charges for filling existing holes in concrete or ceramic surfaces, to be applied in a single coat
- PRIMER EP-1020: epoxy resin to apply on concrete or ceramic substrates, improving adherence, absorbing substrate moisture, and regularizing the planimetry of the substrate.
- PRIMER PU-1050/PUC-1050: solvent-free polyurethane resin to apply on concrete, improving adherence, absorbing substrate moisture, and regularizing the planimetry of the substrate.
- PRIMER EP-1040: epoxy resin to apply on metal or ceramic substrates, improving adherence, absorbing substrate moisture, and regularizing the planimetry of the substrate
- PRIMER EPw-1070: water-based epoxy resin to apply on concrete, asphalt, metal, or ceramic substrates, absorbing substrate moisture and regularizing the planimetry of the substrate.
- PRIMER WET: epoxy resin to apply on very wet concrete or ceramic substrates, improving adherence, absorbing substrate moisture, and regularizing the planimetry of the substrate.
- TECNOTOP 2C: two-component, glossy, and colored aliphatic polyurethane resin, to protect walkable and vehicular roofs and floors against UV rays when there is no other protection.
- TECNOTOP 1C: single-component, glossy, and colored aliphatic, for non-walkable/maintenance roofs against UV rays when there is no other protection
- TECNOTOP S-3000: two-component, polyaspartic, aliphatic, colored, fast-curing resin for coating for protection against UV rays, quick dry time, and excellent chemical and mechanical characteristics.
- TECNOPLASTIC F/C: plastic particles (two different weights) that, once mixed, form a rough surface, even complying with the CTE DB SUA1 (Slipperiness of floors), until achieving a CLASS 3 classification (Rd>45) UNE-ENV 12633:2003, according to its dosage (ask our technical department).
- TECNOBAND 100: cold bond deformable band made up of an upper layer of non-woven textile and a lower layer of viscoelastic self-adhesive coating, which together allow it to adapt to the shape of the substrate. This band is ideal when dealing with structural joints and overlapping metal materials.
- TECNOMESH 200 BASE: non-woven woven for previous placement on excessively irregular substrates or in areas of earth or natural substrate.



- MASTIC PU: polyurethane mastic for filling joints (use together with Tecnoband 100 when necessary).

TECHNICAL DATA OF COMPONENTS

PROPERTIES	COMPONENT A	COMPONENT B*
Density ISO 1675	1,11±0,05g/cm ³	1,10 ±0,05 g/cm ³
Viscosity (at 12 rpm) ISO 2555	850±50 cps	1.300±50 cps
Mix ratio – in weight	100	102
Mix ratio – in volume	100	100

* Data for component B pigmented in gray. For other colorations or neutral, consult the official COA issued by Tecnopol (Certificate of Analysis for each batch delivered). Results were performed in the laboratory at 23°C and 50% RH, under controllable conditions.

TECHNICAL FEATURES

PROPERTIES	RESULT
Density ISO 1675	1,15 ±0,03 g/cm ³
Tack-free time	±15 secs
Recoat time	15 secs ~ 48 hours
Use temperature range (environment)	-10 °C ~ 90 °C (14°F to 194°F)
Application temperature range (substrate and environment)	5 °C~ 35 °C (41°F to 95°F)
Maximum environmental humidity	±80%
Watertightness EN-1928	PASS: watertight
Elongation at break ISO 527-3	>450%
Tensile strength ISO 527-3	>20 MPa
Hardness Shore A/D DIN 53.505	>85 / >55
VOC content(volatile organic compounds)	0
Solid content ISO 1768	100%
Constructive element slope	zero slope, ponding water admitted
Adhesion to concrete	>1,5 MPa
Reacción al fuego	NPA

Results performed in the laboratory at 25°C (73°F) and 50% RH, under controllable conditions. These values may vary depending on the application, climatology, or substrate conditions.

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